



Instruction

attach the films semaSORB **PROBIRD** DK400 –

Desingn/ Xtal/ Xball/ XNL to the window

1. Cleaning the glass surface

The glass surface is sprayed and cleaned with a mixture of water, a detergent and a little spirit. Remove the glass surface with a rubber wiper.

2. Applying the adhesive foil

Spray the glass surface completely and very wet with the assembly spray solution (1 litre water + 1 tbsp assembly concentrate). Apply the cut foil.

The protective film points towards you. Now remove the protective film with the help of 2 adhesive strips starting at the corner. Spray the entire surface of the adhesive side with the assembly spray solution.

Turn the foil over and place the adhesive side on top of the glass edge and align. With the assembly spray solution, the film can be pushed back and forth for a while until it is in the correct position. Spray the entire surface of the film again. Using a squeegee (felt, rubber), completely spread out the water, starting from the top, crosswise, then vertically downwards. Repeat this procedure if necessary.

Again and again spray the outside of the foil wet and then paint it out!

Note: The adhesive side and the glass surface must be sprayed very well.

When applying on plastic surfaces, please make sure to test on one spot first!

Cut the foil on the frame with a cutter knife to fit. Always cut out starting from the corner of the frame. Carefully absorb the remaining moisture along the frame with a soft cloth / kitchen paper.

Some of the freshly laid foils are still cloudy. This turbidity disappears within approx. 30 days after installation. In cold seasons this process may take longer.

3. Tips and hints

Foils can be cleaned 30 days after their installation with a window cleaner (except TFT, LCD monitor cleaner) that does not contain abrasives. Do not use hard sponges, microfibre cloths, coarse cloths or brushes. Soft sponges, soft cloths or soft felt wipers are recommended.

Never clean foils dry.

The optimum temperature of the surface to be covered is between 15 degrees Celsius and 25 degrees Celsius. Solar radiation heats up the glass surface too much and should therefore be avoided during installation! If the pane is too hot, bubbles will form under the film, which cannot be removed afterwards.

Micro dust causes the slightest curvature that can be seen with the naked eye. Therefore, make sure that the glass surface is thoroughly cleaned. Adhesive residues on the glass surface can be very easily removed with spirit.

Please use only the supplied assembly concentrate. Other agents can cause chemical reactions with the adhesive layer, resulting in permanent clouding.